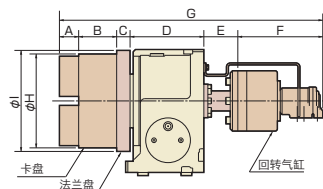


## 自动卡盘



| 卡盘尺寸<br>(英寸) | 卡盘型号    | 外径卡紧<br>范围<br>(mm) | 油缸型号    | 气缸型号     |
|--------------|---------|--------------------|---------|----------|
| 4            | H01MA 4 | 6 ~ 110            | HH4C 80 | H05CH100 |
| 5            | H01MA 5 | 15 ~ 135           | HH4C 80 | H05CH150 |
| 6            | H01MA 6 | 20 ~ 165           | HH4C 80 | H05CH175 |
| 8            | H01MA 8 | 18 ~ 210           | HH4C100 | H05CH250 |
| 10           | H01MA10 | 24 ~ 254           | HH4C125 | H05CH300 |



## 油缸安装尺寸

单位: mm

|                     | 卡盘尺寸<br>(英寸) | A  | B  | C  | D   | E   | F   | G   | H   | I   |
|---------------------|--------------|----|----|----|-----|-----|-----|-----|-----|-----|
| RBS/RBH-160         | 4            | 27 | 52 | 18 | 170 | 50  | 175 | 492 | 110 | —   |
|                     | 5            | 27 | 52 |    |     | 64  |     | 506 | 135 | —   |
|                     | 6            | 43 | 72 |    |     | 50  |     | 528 | 165 | —   |
| RBS/RBH-250         | 4            | 27 | 52 | 20 | 180 | 67  | 175 | 521 | 110 | —   |
|                     | 5            | 27 | 52 | 20 |     | 64  |     | 518 | 135 | —   |
|                     | 6            | 44 | 72 | 24 |     | 64  |     | 559 | 165 | —   |
| RBS/RBH-320         | 6            | 44 | 72 | 24 | 225 | 76  | 175 | 616 | 165 | —   |
|                     | 8            |    | 85 | 35 |     |     | 190 | 655 | 210 | —   |
|                     | 10           |    | 95 | 35 |     |     | 197 | 672 | 254 | —   |
| RWA/RWE/<br>RWH-160 | 4            | 27 | 52 | 18 | 155 | 50  | 175 | 477 | 110 | —   |
|                     | 5            | 27 | 52 |    |     | 64  |     | 491 | 135 | —   |
|                     | 6            | 43 | 72 |    |     | 50  |     | 513 | 165 | —   |
| RWA/RWE/<br>RWH-200 | 4            | 27 | 52 | 20 | 165 | 50  | 175 | 489 | 110 | —   |
|                     | 5            | 27 | 52 | 20 |     | 64  |     | 503 | 135 | —   |
|                     | 6            | 43 | 72 | 24 |     | 50  |     | 529 | 165 | —   |
| RWA/RWH-250         | 4            | 27 | 52 | 20 | 165 | 50  | 175 | 489 | 110 | —   |
|                     | 5            | 27 | 52 | 20 |     | 64  |     | 503 | 135 | —   |
|                     | 6            | 43 | 72 | 24 |     | 50  |     | 529 | 165 | —   |
| RWA/RWH-320         | 6            | 43 | 72 | 24 | 210 | 76  | 175 | 600 | 165 | —   |
|                     | 8            |    | 85 | 35 |     |     | 190 | 639 | 210 | —   |
|                     | 10           |    | 95 | 35 |     |     | 197 | 656 | 254 | —   |
| RWB-250             | 4            | 27 | 52 | 20 | 180 | 65  | 175 | 519 | 110 | 185 |
|                     | 5            | 27 | 52 | 20 |     |     |     | 519 | 135 | 185 |
|                     | 6            | 43 | 72 | 24 |     |     |     | 559 | 165 | 205 |
| RWB-320             | 6            | 44 | 72 | 24 | 240 | -15 | 175 | 540 | 165 | 245 |
|                     | 8            |    | 85 | 35 |     | -15 | 190 | 579 | 210 | 245 |
|                     | 10           |    | 95 | 35 |     | 45  | 197 | 656 | 254 | 254 |
| RWB-400             | 8            | 44 | 85 | 35 | 275 | -24 | 190 | 605 | 210 | 305 |
|                     | 10           |    | 95 | 35 |     |     | 197 | 622 | 254 |     |

## 空压自动卡盘使用举例



## 气缸安装尺寸

单位: mm

|                     | 卡盘尺寸<br>(英寸) | A  | B  | C  | D   | E  | F   | G   | H   |
|---------------------|--------------|----|----|----|-----|----|-----|-----|-----|
| RBS/RBH-160         | 4            | 27 | 52 | 18 | 170 | 50 | 182 | 499 | 110 |
|                     | 5            | 27 | 52 |    |     | 64 | 190 | 521 | 135 |
|                     | 6            | 43 | 72 |    |     | 64 | 190 | 557 | 165 |
| RBS/RBH-250         | 4            | 27 | 52 | 20 | 180 | 67 | 182 | 528 | 110 |
|                     | 5            | 27 | 52 |    |     | 64 | 190 | 533 | 135 |
|                     | 6            | 44 | 72 |    |     | 64 | 190 | 570 | 165 |
| RBS/RBH-320         | 6            | 44 | 72 | 24 | 225 | 76 | 190 | 631 | 165 |
|                     | 8            |    | 85 | 35 |     |    | 243 | 708 | 210 |
|                     | 10           |    | 95 | 35 |     |    | 258 | 733 | 254 |
| RWA/RWE/<br>RWH-160 | 4            | 27 | 52 | 18 | 155 | 50 | 182 | 484 | 110 |
|                     | 5            | 27 | 52 |    |     | 64 | 190 | 506 | 135 |
|                     | 6            | 43 | 72 |    |     | 64 | 190 | 542 | 165 |
| RWA/RWE/<br>RWH-200 | 4            | 27 | 52 | 20 | 165 | 67 | 182 | 513 | 110 |
|                     | 5            | 27 | 52 |    |     | 64 | 190 | 518 | 135 |
|                     | 6            | 43 | 72 |    |     | 64 | 190 | 554 | 165 |
| RWA/RWH-250         | 4            | 27 | 52 | 20 | 165 | 67 | 182 | 513 | 110 |
|                     | 5            | 27 | 52 |    |     | 64 | 190 | 518 | 135 |
|                     | 6            | 43 | 72 |    |     | 64 | 190 | 554 | 165 |
| RWA/RWH-320         | 6            | 43 | 72 | 24 | 210 | 76 | 190 | 615 | 165 |
|                     | 8            | 43 | 85 | 35 |     |    | 243 | 692 | 210 |
|                     | 10           | 43 | 95 | 35 |     |    | 258 | 717 | 254 |

注释) 以上的尺寸是, 丰和工业(株)生产的自动卡盘组合尺寸。前方安装型空压自动卡盘也可选型。

RBS

RBH

多轴  
RBM

TBS

RWE/RWA  
RN

RWH

RWA-B

RWB

RWB-K

RCB

RCH

RCV

多轴  
RWM

TWA

TWS

TWB

多轴  
TWM

RDS

TDS  
TDB单轴NC  
控制器

附件

选项

资料