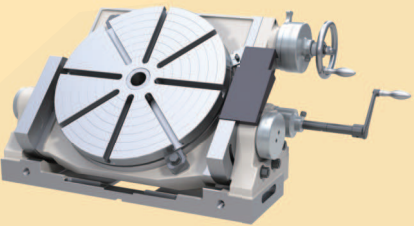

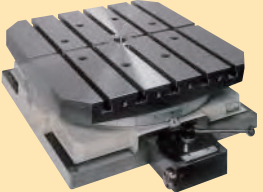


Manual tables

Product Lineup/ Accessories

●=Standard ●=Option

Model	Type	Table size	Center height at 90°	Table height	T-slot size	Allowable weight (kg)	Number of indexing	Clamping bolt, nut, washer
Tilting Rotary Table TT 	TT-500	500	280	280	18 × 8	200	● 4 sets	
Super Fine Indexing Square Table CTAP 	CTAP-601	600 × 600		200	18	1500	Indexing every 5 degree	● 4 sets
	800-CTAP	800 × 800		280	22	3000		

Guide Blocks (Tempered Steel)

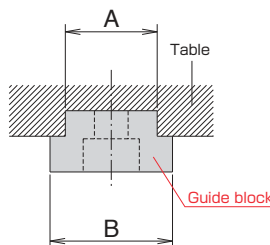
There are following advantages when using guide blocks to install a table on a milling machine etc.

■ Preparation in short time, and easy to achieve accuracy.

■ Strong against vibration and impact, and applicable to heavy-duty machining.

● Unstandard (unstraight) guide block is optional.

Guide blocks which TSUDAKOMA can supply



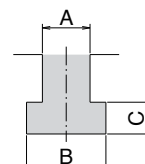
A	B (T-slot dimensions of tables for machining centers, milling machines)				
14	12	14	16	18	
16	12	14	16	18	20
18		14	16	18	20 22
20		14	16	18	20 22







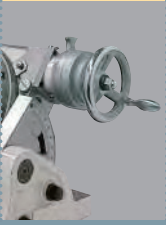
● Red figures are supplied as standard.

Table T-slot Standards

A	B	C
12	19 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$	8 $\begin{smallmatrix} +1 \\ 0 \end{smallmatrix}$
14	23 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$	9 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$
16	27 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$	10.5 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$
18	30 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$	12 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$
20	34 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$	13.5 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$
22	37 $\begin{smallmatrix} +3 \\ 0 \end{smallmatrix}$	16 $\begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$

※ Above figures are in accordance with JIS B 0952.



	Clamping block	Guide block	Tail stock	Rotating handle	Tilting handle	Indexing device	Angle indexing device
							
	● 4 pcs.	●	●	● Round	●	●	●
	● 4 pcs.			● Lever			
				●			